THE NATURE OF ACID SITES ON SILICA-ALUMINA AND ALUMINA CATALYSTS

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Acid sites of $\mathrm{Si0}_2$ -Al $_2$ 0 $_3$ and Al $_2$ 0 $_3$ were investigated by the thermal desorption of n-butylamine. $\mathrm{Si0}_2$ -Al $_2$ 0 $_3$ gave n-butylamine and n-butene as desorbed components, while dibutylamine and n-butene were formed on Al $_2$ 0 $_3$. The differences in desorption behavior could be explained by the different assembly of the sites on these catalysts.

Many studies have been carried out to elucidate an acidity on solid acid catalysts, so far. The principal measurements of the acid sites have been divided into three methods; i) titration method, l) ii) infrared method, and iii) adsorption method of basic substances. The first two methods give some informations about solid acidities at room temperature, while the last method have the advantages of providing informations about acidities under the reaction conditions. The present study has been undertaken to throw light on the same subjects under the reaction conditions, using a temperature programmed desorption method which was modified by combining a FID gas chromatography. 5)

 $\sin_2-Al_2o_3$ was obtained from Nikki Kagaku Co. Ltd., having a BET area of 321 m²/g and Al_2o_3 from Sumitomo Kagaku Co. Ltd., having an area of 277 m²/g. About 100 mg of the catalyst was used for the experiments, n-butylamine were preadsorbed on the catalysts and after evacuation of the catalysts for 1-2 hr at room temperature, the catalyst bed was heated up linearly at a rate of 4-5 °C/min in flow of the carrier gas (He: 50 ml/min). The desorbed components from the catalyst surface were successively analyzed by a FID gas chromatography at a few minutes intervals.

The analytical results were plotted against the desorption temperature and typical desorption curves for the n-butylamine adsorbed on both catalysts are shown in Fig. 1. It was found that there were two peaks on the diagram of SiO_2 - $\mathrm{Al}_2\mathrm{O}_3$; one existed in the temperature range of $\mathrm{100-350}^{\circ}\mathrm{C}$ and the other was at rather higher temperature. From the analysis of the desorbed components, the former was n-butylamine and the latter was n-butene. This facts mean that there are two kinds of adsorbed sites of n-butylamine on the catalyst; one is the adsorbed site of n-butylamine and the other is the site for decomposition of n-butylamine. Consequently, the former presumably corresponds to a weak acid site and the latter is relevant to a rather strong acid site in the $\mathrm{SiO}_2\mathrm{-Al}_2\mathrm{O}_3$ catalyst. By taking into account of the relative sensitivity of n-butylamine (I) and n-butene (II), the total amounts of the adsorbed components (I)+(II) are calculated to be about 310 μ mole/g and the ratio (I)/(II) is about 2.5.

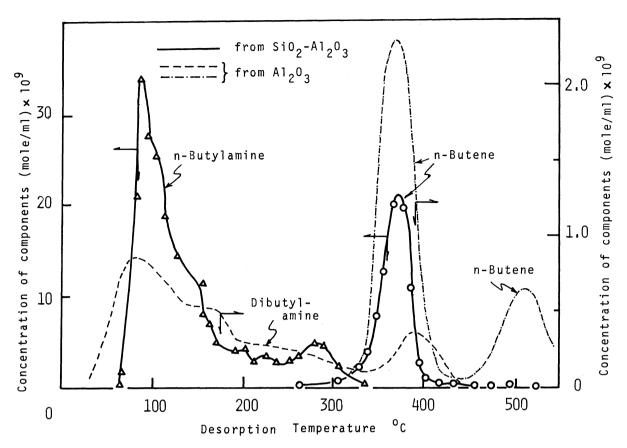


Fig. 1. Analytical curves of desorbed components from the catalysts.

On the other hand, the different results were obtained on ${\rm Al}_2{}^0{}_3$ catalyst as shown by dotted line in Fig. 1. In this case, it was found that dibutylamine was observed in the low temperature range and no n-butylamine was obtained. Moreover, the two peaks of n-butene were observed in the higher temperature range. The fact that the dibutylamine formed exclusively on ${\rm Al}_2{}^0{}_3$ catalyst means presumably that the weak acid sites on ${\rm Al}_2{}^0{}_3$ exist more closely each other, different from the case of ${\rm Si0}_2{}^-{\rm Al}_2{}^0{}_3$ catalyst.

Since one mole of dibutylamine is produced from two moles of n-butylamine, the total amounts of n-butylamine adsorbed on ${\rm Al}_2{\rm O}_3$ is equivalent to 48 μ mole/g, reducing a dibutylamine to the precursor, and the ratio (I)/(II) is about 1.7.

The total amounts of amine on ${\rm Al}_2{\rm O}_3$, therefore, are found to be about one sixth of the value obtained on ${\rm SiO}_2{\rm -Al}_2{\rm O}_3$ catalyst.

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